



**FCA CANADA  
MANUFACTURING OPERATIONS**

**UNITED STATES, CANADA and MEXICO**

**Assembly Operations**

<b>Manufacturing Facility</b>	<b>Location</b>	<b>Products</b>
Belvidere Assembly	Belvidere, Ill.	Dodge Dart, Jeep® Patriot, Jeep Compass
Brampton Assembly	Brampton, Ont. (Canada)	Chrysler 300, Dodge Challenger, Dodge Charger
Conner Avenue Assembly Plant	Detroit, Mich.	Dodge Viper SRT
Jefferson North Assembly	Detroit, Mich.	Jeep Grand Cherokee, Jeep Grand Cherokee SRT, Dodge Durango
Saltillo Truck Assembly	Saltillo (Mexico)	Ram 1500, Ram Mega Cab, Ram 2500/3500, DX Chassis Cab (Mexico Market), Ram 4500/5500
Saltillo Van Assembly	Saltillo (Mexico)	Ram ProMaster
Sterling Heights Assembly	Sterling Heights, Mich.	Chrysler 200
Toledo Assembly Complex (2 plants)	Toledo, Ohio	Jeep Wrangler, Jeep Wrangler Unlimited, Jeep Cherokee
Toluca Assembly	Toluca (Mexico)	Dodge Journey, Fiat 500, Fiat Freemont
Warren Truck Assembly	Warren, Mich.	Ram 1500 (Quad Cab and Crew Cab)
Windsor Assembly	Windsor, Ont. (Canada)	Chrysler Pacifica, Dodge Grand Caravan

**INTERNATIONAL MANUFACTURING OPERATIONS**

**SOUTH AMERICA**

Carabobo Assembly Plant Chrysler de Venezuela, S.A.	Valencia, Venezuela	Jeep Cherokee (Liberty), Jeep Grand Cherokee, Dodge Caliber
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**POWERTRAIN OPERATIONS**

<b>Manufacturing Facility</b>	<b>Location</b>	<b>Products</b>
Dundee Engine Plant	Dundee, Mich.	1.4-litre (I-4) Fully Integrated Robotized Engine (FIRE) and 1.4-litre (I-4) Fully Integrated Robotized Engine (FIRE) Turbocharged; 2.0-litre (I-4) and 2.4-litre (I-4) World Gas Engines; 2.0-litre (I-4) and 2.4-litre (I-4) Tigershark
Mack Avenue Engine (2 plants)*	Detroit, Mich.	3.0-litre (V-6) Pentastar, 3.2-litre (V-6) Pentastar; 3.6-litre (V-6) Pentastar
Saltillo Engine	Saltillo (Mexico)	2.4-litre (I-4) Tigershark; 5.7-litre (V-8) HEMI®; 6.2-litre (V-8) supercharged HEMI® Hellcat; 6.4-litre (V-8) HEMI®



Saltillo South Engine	Saltillo (Mexico)	3.6-litre (V-6) Pentastar Upgrade
Trenton Engine Complex (2 plants)	Trenton, Mich.	3.6-litre (V-6) Pentastar

**TRANSMISSION/CASTING/MACHINING/AXLE OPERATIONS**

<b>Manufacturing Facility</b>	<b>Location</b>	<b>Products</b>
Indiana Transmission I	Kokomo, Ind.	Six- and nine-speed transmissions
Indiana Transmission II	Kokomo, Ind.	Five-speed transmissions
Kokomo Casting	Kokomo, Ind.	Transmission/transaxle cases and aluminum transmission components
Kokomo Transmission	Kokomo, Ind.	Six- and eight-speed transmissions
Tipton Transmission	Tipton, Ind.	Nine-speed transmissions
Etobicoke Casting	Etobicoke, Ont. (Canada)	Aluminum die castings, pistons, engine, transmission parts
Toledo Machining	Toledo, Ohio	Steering columns, torque converters
Mt. Elliott Tool & Die	Detroit, Mich.	Stamping dies, checking fixtures, stamping fixtures

**STAMPING OPERATIONS**

<b>Manufacturing Facility</b>	<b>Location</b>	<b>Products</b>
Saltillo Stamping	Saltillo (Mexico)	Automotive body stampings and assemblies
Sterling Stamping	Sterling Heights, Mich.	Automotive body stampings and assemblies
Toluca Stamping Facility	Toluca (Mexico)	Automotive body stampings and assemblies
Warren Stamping	Warren, Mich.	Automotive body stampings and assemblies

FCA US has a total of 37 manufacturing facilities: 23 in the United States; six in Canada; seven in Mexico and one in Venezuela. In addition to those listed in the chart above, there are five additional facilities that produce components.

\*Mack II was idled in September 2012.

